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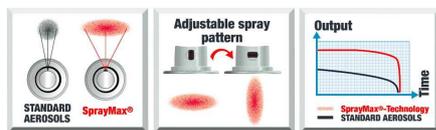
1-844-426-6330 Toll free North America

www.spraymax.com

2K RAPID PRIMER FILLER GRAY

Prod.no. 368 0031

TECHNOLOGY



SprayMax®

Aerosol formulation made for this specific product for easy application constant atomization pressure finest aerosol distribution professional paint result

PRODUCT

2K Primer Filler isocyanate-free for universal application on sanded old paint coats and metallic surfaces, high filling capacity, solvent-resistant, can be coated with any normal 1K and 2K topcoat system, long pot life, rapid drying, excellent sanding, smooth flow, excellent atomization, easy and quick application, good adhesion on bare steel, excellent corrosion protection.

Basis of raw material:

Paint: specific acrylic resins
Hardener: isocyanate-free

EPA Coating Category

ABP Auto Body Primer
PWR Limit 1.55

CARB Aerosol Rule Coating Category (01/2017)

TCC Two Component Coatings
PWR Limit 1.20

FIELD OF APPLICATION

Recommended for: Universal priming for the repair of small and medium damages.
(Spot Repair and parts refinishing)

Surface: bare sheet steel, cleaned and sanded
UP putty, cleaned and sanded
old paintwork, cleaned and sanded

Pre-Treatment:

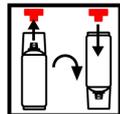


remove any rust if required, sand surface, clean surface with SprayMax® SILICONE REMOVER

ACTIVATE 2K AEROSOL



Before activating, shake aerosol for 2 minutes vigorously



Take red button from cap. Turn aerosol by 180° and attach button to pin on aerosol bottom.



Place aerosol on firm ground - upside down. Press red button with the ball of your hand until stop is reached



After activating, shake aerosol again vigorously for 2 minutes

Protections:



Personal protection is required.
Respirator mask
Type: A2/P2



Protective gloves,
e.g. from latex or nitrile

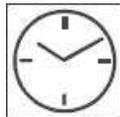
PROCESSING

Spray passes:



2 – 3 spray passes
per spray pass approx. 1.2 mil (30 µm)
Flash between coats: 2 – 5 min,
depending on temperature

Drying:



after approx. 20 min air drying,
recoatable wet-in-wet;
sandable:
1 hour at 68 °F (20 °C)
30 min at 140 °F (60 °C)



IR drying possible

Continue:

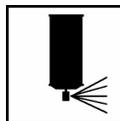
after approx. 20 min air drying recoatable wet-in-wet or wet sanding with P800
dry eccentric sanding and P400

Recoatable with any commercial 1K + 2K paint.

Pot life:

24 hours at 68 °F (20 °C).
The pot life is dependent on the ambient temperature.
Higher temperatures have a shorter,
lower temperatures have a longer pot life.

Finish:



When work is finished reverse aerosol and spray valve empty.

Disposal:

The emptied aerosols are suitable for collection.



TECHNICAL DATA SHEET

CHARACTERISTICS

Solid content:	46.3 % by weight relating to the diluted paint
Coverage:	approx. 5.4 – 8.1 sq ft (0.5 – 0.75 m ²)/ aerosol at approx. 1.2 – 2.0 mil (30 – 50 µm) dry film thickness
Degree of gloss:	n.a.
Storage stability:	36 months / 68 °F / 20°C
Remarks:	For professional use only.

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